

KEABLES

"The Original Bolt and Nut Specialists"

PRODUCT GUIDE

((())



Hobson Engineering Co. Pty. Ltd

A.B.N. 38 000 289 958

Quality Fasteners Since 1935



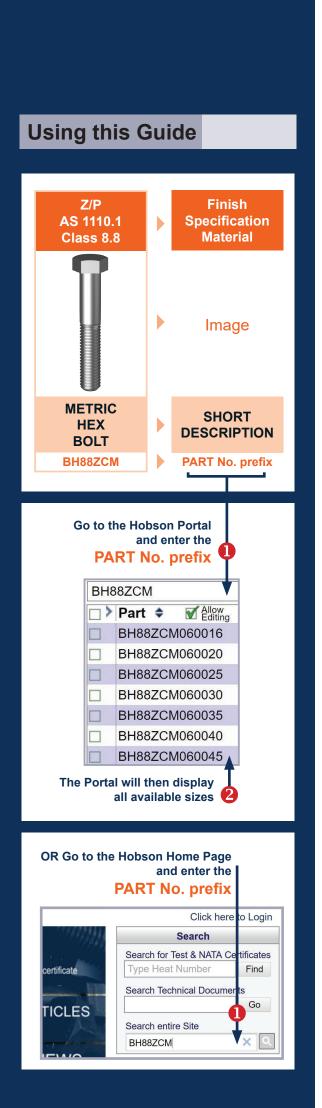




Published by Hobson Engineering Co. Pty. Ltd. P.O. Box 320 Horsley Park N.S.W. 2175

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New Products	-	
Trade Pax	ΡΧ	
High-Tensile	нт	Strike .
Structural	HO	
SOKO	SO	
Earthmoving	HE	
Petrochemical	HS	6550
Stainless Hardware	SH	
Stainless Fasteners	SF	
Neptune	S 3	
Bumax	SB	
Nord-Lock	NL	
Schnorr	SN	
Washers	WS	
Nylon	NF	A LE L
Commercial	LO	73
Low-Tensile	ЦТ	
Cyclone	LC	
Kits	XO	
Mungo	СМ	
Conxtruct	СХ	SE
DRiLLX	DX	STE



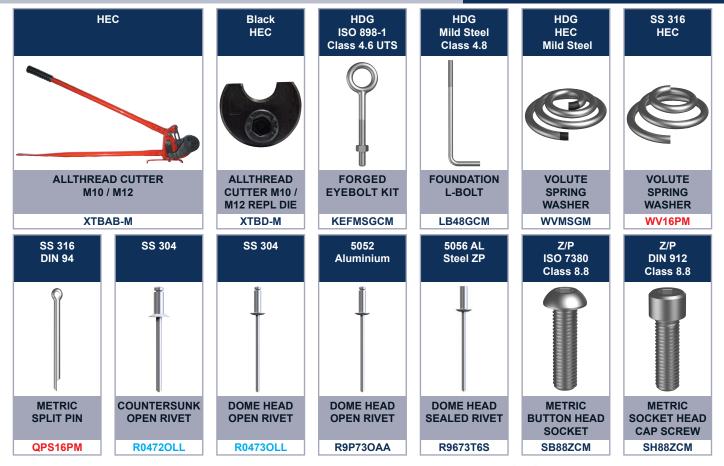




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Product Guide New Products



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HOBSON

ENGINEERING



Product Guide



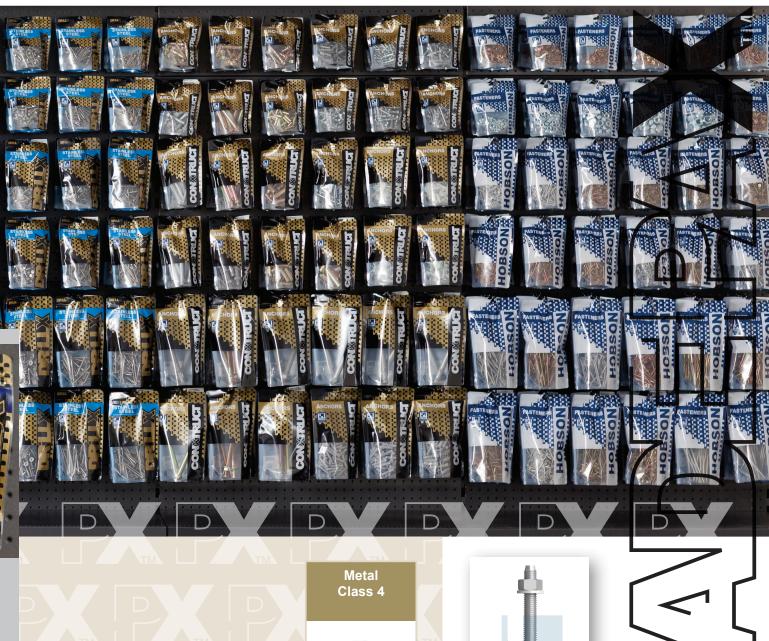


All of your favourite fasteners are now available in handy hang packs.



Product Guide







If you would like a product packaged in the **TRADE PAX™** hang packs, just add **FS** ______ to the start of the item number in your online order.



HEX HEAD FLANGE

FST9PM4FH



Look for the

logo when you

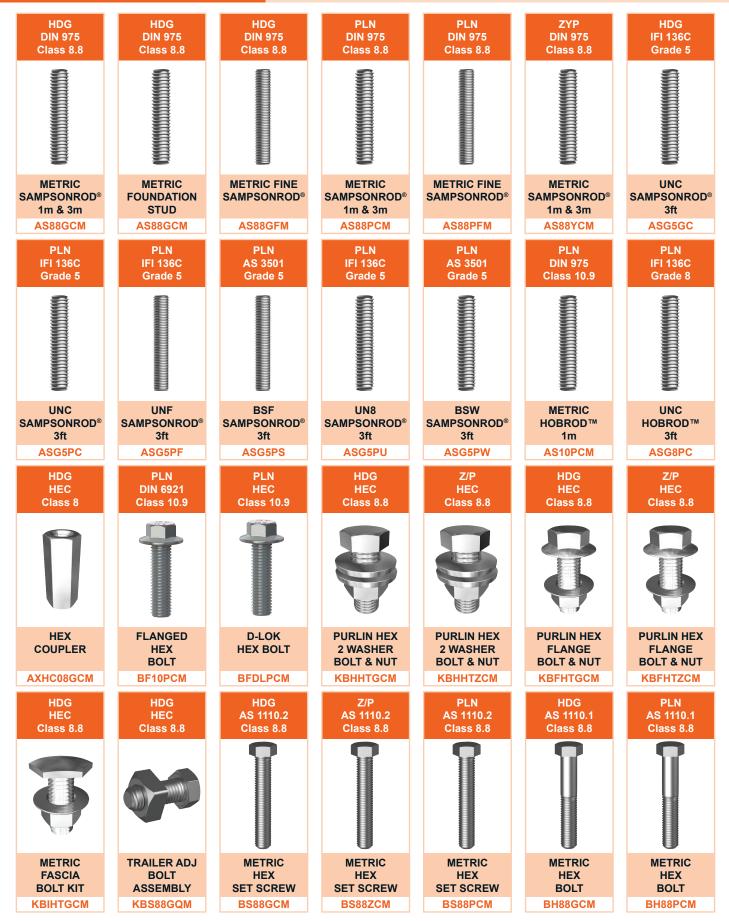
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Product Guide High-Tensile SAMPSONROD Fully Certified Class 8.8 & Grade 5 Allthread





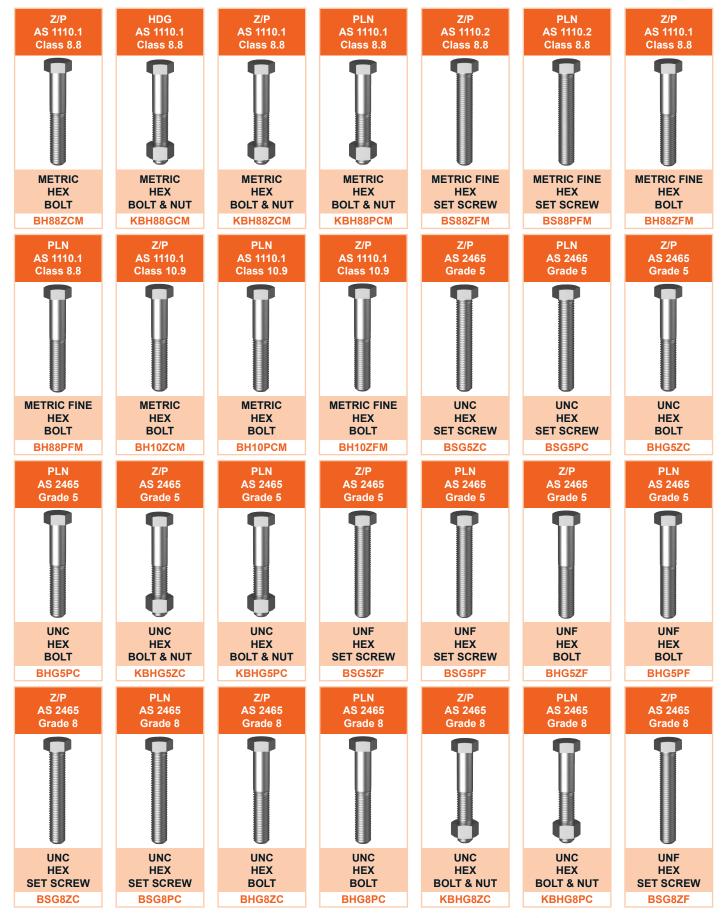
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Product Guide High-Tensile











Product Guide High-Tensile

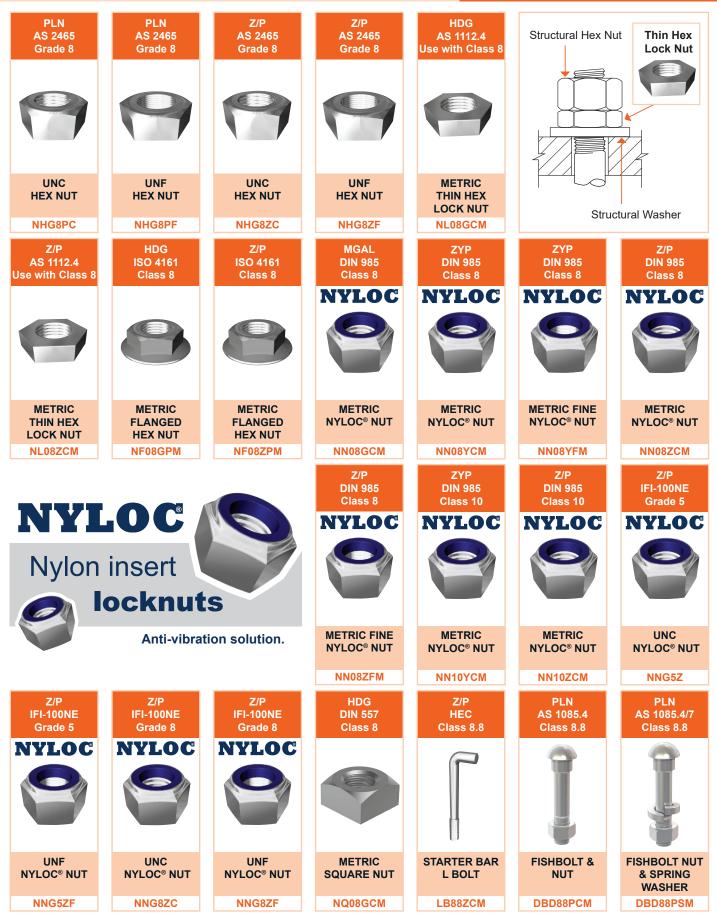


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Product Guide High-Tensile









Technical info Structural

AS 1252: 2016 K0 8.8 HR Structural Assembly

» AS 1252: 2016 K0 8.8 HR replaces AS 1252: 1983 dimensional (1996 mechanical)

- » Fully adhering to the new standard.
- » Unique Batch head marking. See photo below
- » Verification Testing Reports included in the Supplier Declaration of Conformance [SDoC].
- » Full Quality Assurance documentation online.

HOT DIP GALVANISED K0 STRUCTURAL ASSEMBLY AS1252:2016 K0 / CLASS 8.8

M20 x 50

50 pcs

Q:K02050

SDoC: This product complies to AS1252:2016 Part 1 and 2 (mandatory). ALL conforming documentation and quantity production units are available online at hobson.com.au/k0 or scan the below QR code.







Assembly testing was made to be 'normative' in AS 1252: 2016. This makes it compulsory to do assembly testing for K0 assemblies.



K0 8.8 HR STRUCTURAL ASSEMBLY HOT DIP GALVANISED / AS1252:2016 K0 / CLASS 8.8

Size	Length (mm)
M12	30-200
M16	40-700
M20	40-800
M22	55-200
M24	50-750
M27	80-200
M30	75-725
M33	130-230
M36	90-600
	M12 M16 M20 M22 M24 M27 M30 M33

Supplier's mark

Property Class as per ISO 898-1

Unique Heat Code



Technical info

Structural



EN 14399: 2005 K2 8.8 HR Structural Assembly

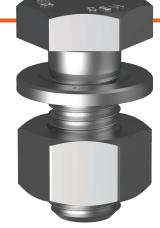
- » EN 14399: 2005 K2 8.8 HR [AS 1252: 2016 states that EN 14399 can be used as an 'alternative assembly type'].
- » Premium Range.
- » Unique batch head marking. See photo below.
- » Friction tightly controlled during manufacture. Refer details on the label for k factor and torque method.
- » Torque able to be used for tensioning.
- » Full Quality Assurance documentation online.

Carton Label



The rated torque value required to bring the steel plies to firm contact

- (Snug or Bearing Joint).
 The rated torque value required to reach the correct tension in the
- 2 The rated torque value required to reach the correct tension in the assembly (Friction Joint).
- **3** The mean value of the k-factor obtained through testing.
- V_k is the coefficient of variation of the k-factor values obtained in testing.



K2 8.8 HR STRUCTURAL ASSEMBLY HOT DIP GALVANISED / EN14399:2005 K2 / CLASS 8.8

Part	Size	Length (mm)
KBHK2GCM160	M16	40-100
KBHK2GCM200	M20	45-350
KBHK2GCM220	M22	65-130
KBHK2GCM240	M24	50-150
KBHK2GCM300	M30	75-500
KBHK2GCM360	M36	90-200



Manufacturer's mark

Unique Heat Code

Property Class as per ISO 898-1 and HR





Technical info Structural

Required Documentation

EN 14399: 2005 <mark>K2</mark> 8.8 HR Assembly document structure.

» European Conformity (CE) Certificate.

The European Conformity (CE) mark is given to a manufacturer who has been assessed by a notified body and audited to the Harmonised European Standard (hEN) stating that they have the fabrication processes and quality management in place which is acceptable for the products manufactured. It is a requirement in the European Union to have the required CE marking on their products. A CE mark is only required in AS 1252: 2016 for the alternative and additional assembly types.

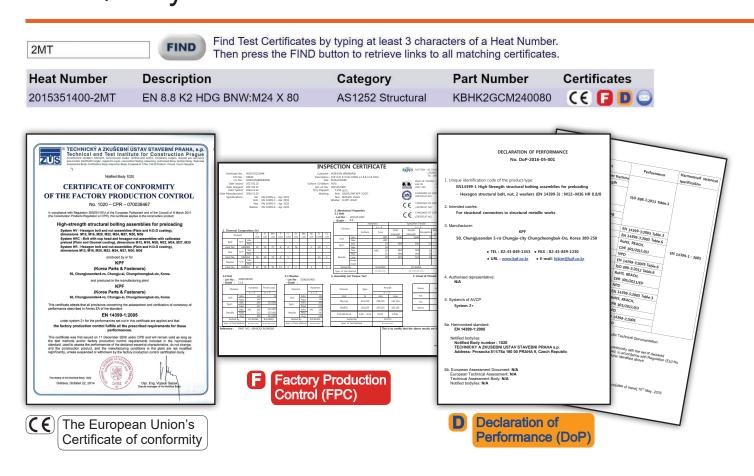
AS 1252: 2016 K0 8.8 HR Assembly document structure.

- » Initial Type Testing Certificate (ITT) as demonstrated by the European Conformity (CE) Certificate.
- » Factory Production Control (FPC). Inspection Certificate.
- » Verification Testing Report must be included in the Supplier Declaration of Conformance (SDoC). Verification Testing is an additional layer to the quality assurance of the K0 assemblies arriving in Australia. Verification Testing must be completed by an independent ILAC (NATA equivalent global body) accredited laboratory.

Inspection Certificate. » Declaration of Performance (DoP).

» Factory Production Control (FPC).

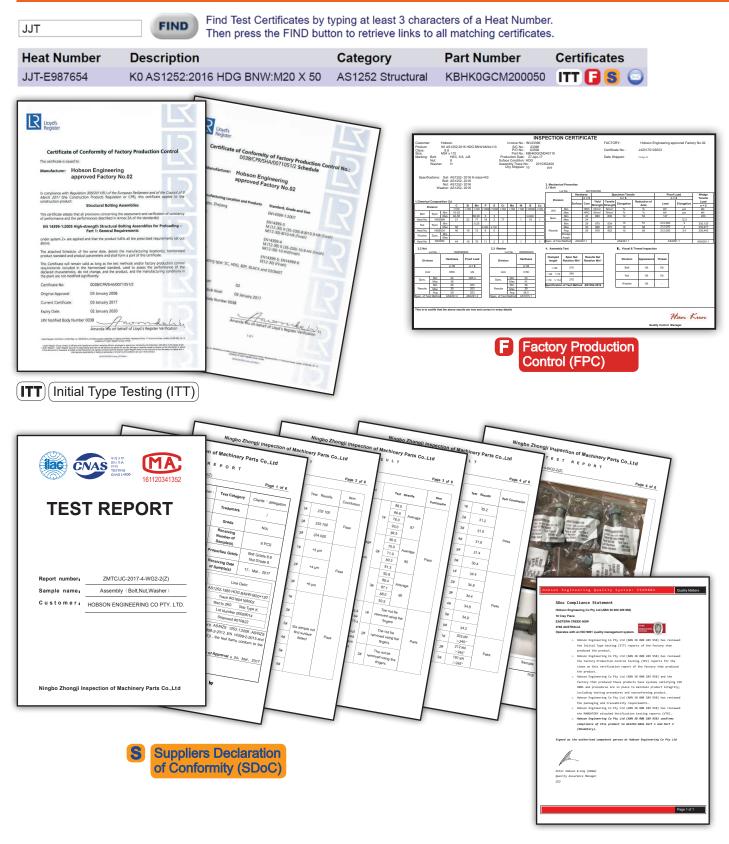
K2 Quality Assurance **Documentation** Online



Technical info Structural



KO Quality Assurance **Documentation** Online







Product Guide **Structural**





Easy and Accurate

» Squirter[®] Direct Tension Indicator Washer.

» TONE[®] Electric Torque Control Wrench.

Squirter[®] DTI Washers

TONE[®] Electric Torque Control Wrench PART: XT-STC7TE PART: XT-STC12TE

IONE

Japanese Engineering

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Technical info Structural



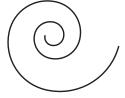
Structural Bolts Installation

AS4100-1998

Working definitions:

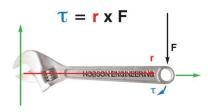
Torque

The energy taken to twist the nut up the thread of the bolt (Measured in Nm).



Torque is not used as a measure for the tensioning of structural bolting. Bolt torque values are not shown in AS4100.

Mathematically, torque can be defined as:



Tension

The force generated in the bolt to clamp the steel plies together (Measured in kN).

-		
Nominal Size	Pitch	Minimum Bolt Tension Kn
M12	1.75	51
M16	2.0	95
M20	2.5	145
M24	3.0	210
M30	3.5	335
M36	4.0	490

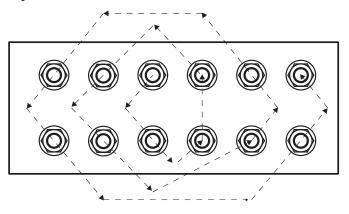
Note: the minimum bolt tension shown (AS4100-1998) is approximately equivalent to the minimum proof loads shown in AS1252-1996.

Snug tight

Prior to final tensioning of structural bolts the steel plies must be brought into effective contact. This is referred to as Snug-tight i.e. no gap between the steel plies. Snug-tight can be achieved by a few impacts of an impact wrench or by the full effort of a person using a standard podger spanner. Correct bolt tension is required to ensure effective load transmission on the joint. Effective load transmission will not be achieved if a gap between the steel plates remains, which can occur if there is deformation from welding.

Tightening pattern

Snug-tightening and final tensioning of the bolts in a connection shall proceed from the stiffest part of the connection towards the free edges. An example interpretation of a systematic pattern for tightening is provided:



Delivery, storage and handling

Structural bolt assemblies supplied to AS1252-1996 must be stored in the manufacturers carton protected from wet weather. White rusting on the galvanised surface, dust and removal of the water soluble lubricant on the nut can severely effect installation and correct tensioning.

Re-use of structural assemblies

Under no circumstances can a structural bolt which has been fully tensioned (i.e. the minimum values shown above) be re-used. If a bolt has been tensioned and then has to be removed it must be marked accordingly and destroyed.



Product Guide





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*Property Class 12.9. Due to head design, a lower fastener strength may be exhibited. Copyright © 2017 Hobson Engineering Company Pty. Ltd. All rights reserved.

Product Guide



PLN

Alloy Steel

LEVEL SEAL

PRESSURE

PLUG HEX

SHORT ARM

HEX WRENCH

UXWS







SPRING PIN



SOSOPW PLN

HEC ISO Class 10.9

BSW

SOCKET

PLN

BS2470

Alloy Steel



T-BOLT BTSOPCM



BTSOPW

PLN

Alloy Steel

PLN

Alloy Steel

UXWL

PPSOPL PLN **ANSI B18.3 Alloy Steel**

METRIC

PRESSURE

PLUG HEX

PPSOPTM

PLN

Alloy Steel



Reliable Precision High Tensile

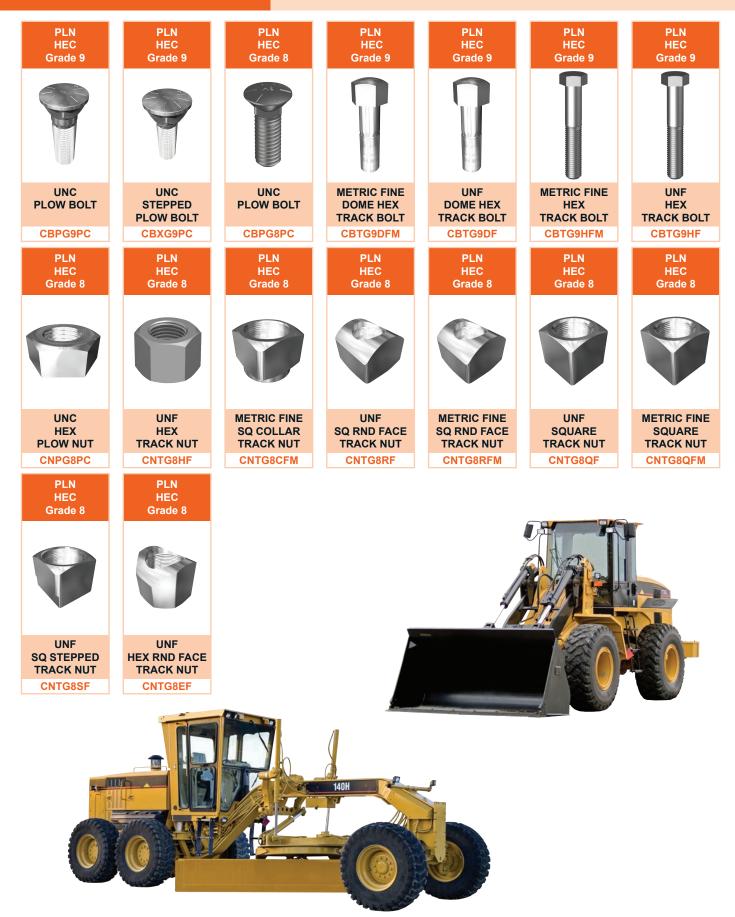








Product Guide Earthmoving



Product Guide Petrochemical





STUD BOLT & NUT KITS – ASTM A193 / A194								
PLN	PLN Grade B7 / 2H UNC KSPB7PC HDG Grade B7 / 2H UN8 KSPB7GU							
PLN	Grade B7 / 2H	UN8	KSPB7PU		ХҮВ	Grade B7 / 2H	UNC	KSPB7BC
HDG	Grade B7 / 2H	UNC	KSPB7GC		XYB	Grade B7 / 2H	UN8	KSPB7BU

- 25	
- N	
- 3	
- 2	100 million (1990)
- X	10 C
- 3	
- 2	
	100 million (1990)
- 3	1
3	
- 5	
- 3	
- 3	
- 3	100 million (1990)
- 5	
- 5	
- 3	-
- 14	

STUD BOLT – ASTM A193

PLN	Grade B8 CL2	UNC	SP82PC	ХҮВ	Grade B7	UNC	SPB7BC
PLN	Grade B8 CL2	UN8	SP82PU	XYB	Grade B7	UN8	SPB7BU
PLN	Grade B8M CL2	UNC	SPM2PC	CAD	Grade B7	UNC	SPB7CC
PLN	Grade B8M CL2	UN8	SPM2PU	CAD	Grade B7	UN8	SPB7CU
PLN	Grade B7	UNC	SPB7PC	Z/P	Grade B7	UNC	SPB7ZC
PLN	Grade B7	UN8	SPB7PU	Z/P	Grade B7	UN8	SPB7ZU
HDG	Grade B7	UNC	SPB7GC	ZYP	Grade B7	UNC	SPB7YC
HDG	Grade B7	UN8	SPB7GU	ZYP	Grade B7	UN8	SPB7YU

	100		
	-		
- 2	100		
- 2			
- 2	1.00		
- 2	1.00		
- 2			
- 2	-		
- 2	-		
- 2	-	-	
- 3	-	÷.	
- 4	-	-	
- 4	-	-	
- 5	-	÷.	
	-	-	
	-		
- 3	-		
- 5			
- 5	-	.	
- 3			
- 3		1	
- 3	1		
- 14		_	

ALLTHREAD ROD – ASTM A193								
PLN	Grade B7	UNC	APB7PC	PLN	Grade B7	UN8	APB7PU	

HEAVY HEX NUT - ASTM A194

PLN	Grade 8	UNC	NPG8PC	ХҮВ	Grade 2H	UNC	NP2HBC
PLN	Grade 8	UN8	NPG8PU	ХҮВ	Grade 2H	UN8	NP2HBU
PLN	Grade 8M	UNC	NP8MPC	CAD	Grade 2H	UNC	NP2HCC
PLN	Grade 8M	UN8	NP8MPU	CAD	Grade 2H	UN8	NP2HCU
PLN	Grade 2H	UNC	NP2HPC	Z/P	Grade 2H	UNC	NP2HZC
PLN	Grade 2H	UN8	NP2HPU	Z/P	Grade 2H	UN8	NP2HZU
HDG	Grade 2H	UNC	NP2HGC	ZYP	Grade 2H	UNC	NP2HYC
HDG	Grade 2H	UN8	NP2HGU	ZYP	Grade 2H	UN8	NP2HYU



Hobson hold an **extensive range of L7 and B16 materials** ex-stock and source special materials on request.



UNC < 1 Inch

UN8 > 1 Inch







Product Guide Stainless Hardware



Product Guide Stainless Hardware



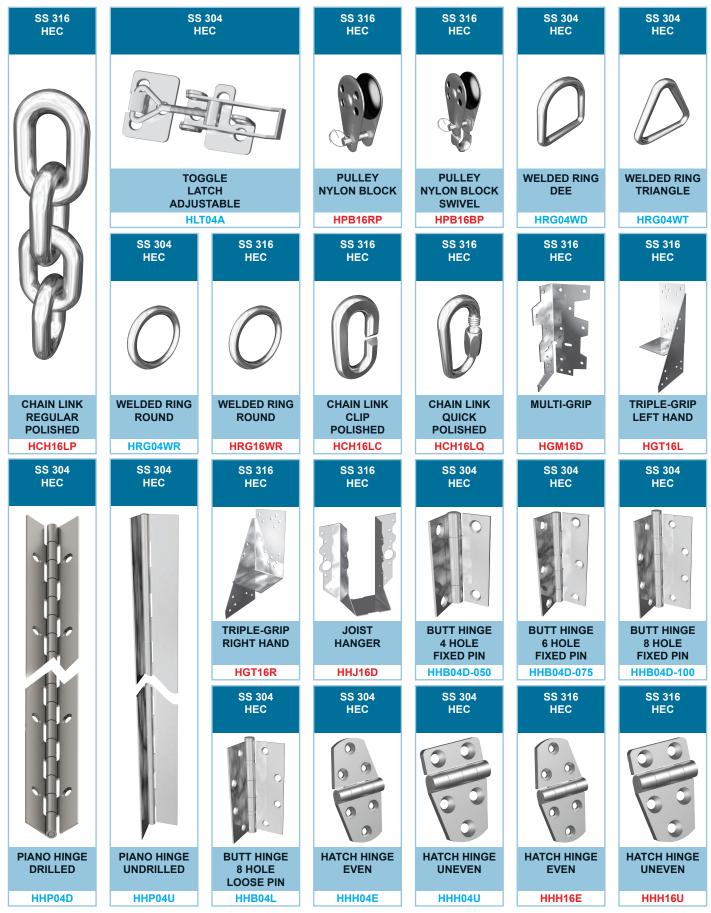








Product Guide Stainless Hardware



Product Guide Stainless Balustrade











Product Guide Stainless Balustrade



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Product Guide Stainless Balustrade











Product Guide Stainless Fasteners



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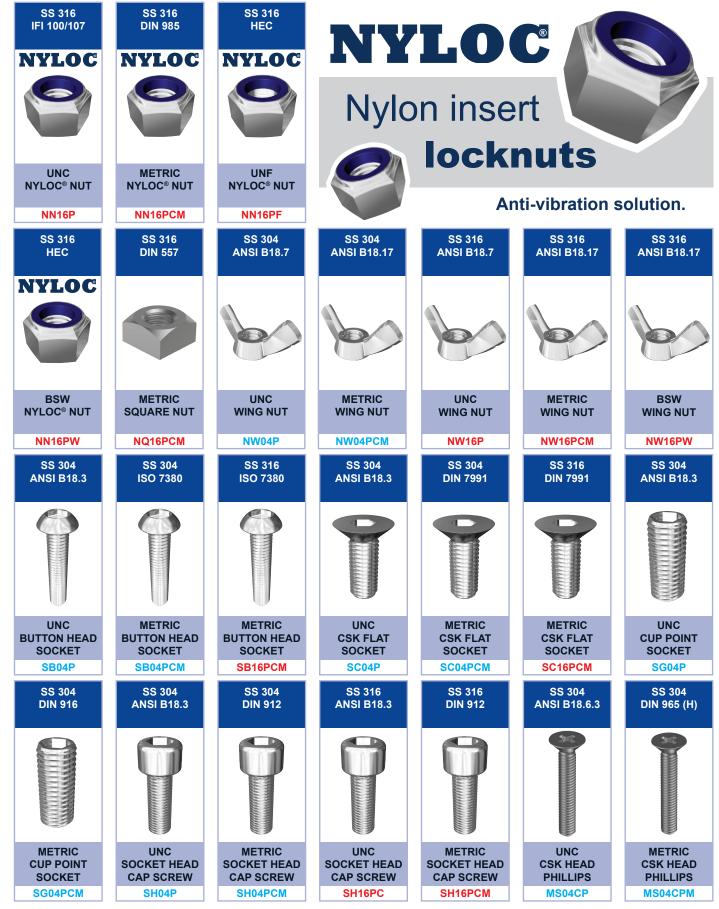
Product Guide Stainless Fasteners











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HOBSON

STAINLESS

Product Guide Stainless Fasteners











Product Guide Stainless Fasteners





Product Guide





Swedish Engineering



- Bumax[®] 88 tensile strength equivalent to Class 8.8. Class 10.9 available on request.
- THE WORLD'S STRONGEST STAINLESS STEEL BOLT
- » Unmatched corrosion resistance.
- >> Guaranteed traceability. Test certificates online.
- » Lower install cost solution. Smaller Bolt with greater strength.
- >> Low and High Temperature Applications (-200°C to +400°C).
- » Non Magnetic.

Product Guide NORD-LOCK

Swedish Engineering



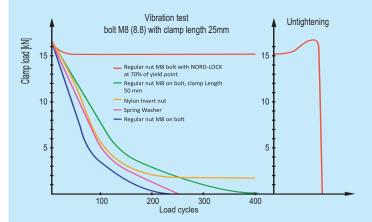


HOBSON

ENGINEERING

PART OF THE NORD-LOCK GROUP

- Anti-vibration solution. Wedge-locking action meeting DIN25201 using tension not friction.
- Zinc Plate coated (Delta Protekt[®]) and stainless steel. Large OD available.
- » Laser traceability on each product.
- >> Wheel nut safety. M22-1.5 pitch.





Superbolt[™] multi-jackbolt tensioners (MJTs) from Nord-Lock offer an innovative technology for tightening bolts & studs

The multi-jackbolt tensioners offer you simple and cost effective tightening for large size bolts.



Superbolt™ tensioners are designed as direct replacements for conventional nuts and bolts. These devices can be threaded onto a new or existing bolt, stud, threaded rod or shaft. The main thread serves to position the tensioner on the bolt or stud against the hardened washer and the load bearing surface. Once it is positioned, actual tensioning of the bolt or stud is accomplished with simple hand tools by torguing the jackbolts which encircle the main thread. The jackbolts transfer the preload evenly into the main thread and, consequently, onto the joint. The main thread is tightened in pure tension.

Product Guide SCHNORR[®]





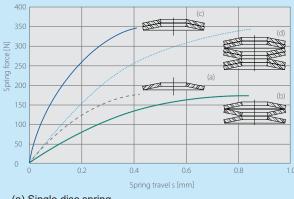
German Engineering



SCHNORR[®]

DISC SPRING ENGINEERING

SCHNORR[®] is an international leader in the engineering and manufacturing of safety washers and disc springs for the automotive, aerospace and machine construction industries.



⁽a) Single disc spring

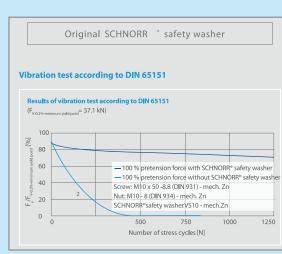
- (b) Stacked in series; example 3 x 1 = triple deflection
- (c) Stacked in parallel; example 1 x 2 = double force
- (d) Parallel pairs arranged in series; example 3 x 2 = double force and triple deflection.

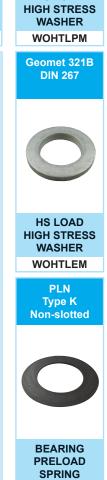
Disc Springs:

- » Space saver with high spring force.
- » No setting or fatigue under normal loads.
- » Long service life.

Safety Washers:

- » High resistance to vibration.
- >> Patented technology.
- » Extensive range.





WOHTKP





Product Guide **Washers**

Red Fibre HEC	Z/P AS1237:1973 Mild Steel	HDG HEC Mild Steel	Z/P HEC Mild Steel	PLN HEC Mild Steel	Z/P HEC Mild Steel	ZYP DIN 125A Mild Steel
0	0	0	0	0	0	0
METRIC FLAT ROUND WRRFPM	METRIC ENGINEERS WASHER WEMSZM	METRIC FLAT ROUND	METRIC FLAT ROUND	METRIC FLAT ROUND	IMPERIAL FLAT ROUND WRMSZ	METRIC FLAT ROUND
SS 304	SS 304	SS 304	SS 316	SS 316	SS 316	Brass
HEC	DIN 125A	HEC	HEC	DIN 125A	HEC	HEC BS 3410
0	0	0	0	0	0	0
METRIC FLAT ROUND	METRIC FLAT ROUND	IMPERIAL FLAT ROUND	METRIC FLAT ROUND	METRIC FLAT ROUND	IMPERIAL FLAT ROUND	IMPERIAL FLAT ROUND
WR04PM	WR04TM	WR04P	WR16PM	WR16TM	WR16P	WRBRP
HDG AS1237.1-2002 Mild Steel	Z/P AS1237.1-2002 Mild Steel	Z/P AS 1237.1-2002 Mild Steel	Z/P HEC Mild Steel	SS 304 DIN 9021	SS 316 DIN 9021	Brass HEC AS 1237
						0
METRIC X LARGE FLAT ROUND	METRIC X LARGE FLAT ROUND	METRIC PANEL	IMPERIAL MUDGUARD	METRIC MUDGUARD	METRIC MUDGUARD	METRIC FLAT ROUND
WXMSGM	WXMSZM	WPMSZM	WRMSZU	WR04MM	WR16MM	WRBRPM
Z/P HEC Mild Steel	PLN HEC Mild Steel	HDG HEC Mild Steel	SS 304 ANSI B18.21.1	SS 304 HEC 127B	SS 316 ANSI B18.21.1	SS 316 HEC 127B
			\bigcirc	\bigcirc	\bigcirc	\bigcirc
LARGE FLAT RND SUPA® WASHER WRMSZLM	LARGE FLAT RND SUPA® WASHER WRMSPLM	LARGE FLAT RND SUPA® WASHER WRMSGLM	IMPERIAL SPRING FLAT SECTION WR04S0	METRIC SPRING FLAT SECTION WR04SM	IMPERIAL SPRING FLAT SECTION WR16S	METRIC SPRING FLAT SECTION WR16SM

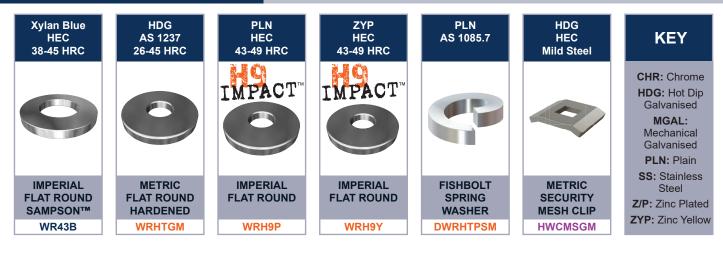
Product Guide **Washers**



HDG HEC 127B Mild Steel	Z/P HEC 127B Mild Steel	ZYP HEC 127B Mild Steel	HDG HEC 7980 Mild Steel	Z/P HEC 7980 Mild Steel	ZYP HEC 7980 Mild Steel	Z/P ANSI B18.21.1 Mild Steel
\bigcirc	\bigcirc	\bigcirc	C	C	C	\bigcirc
METRIC SPRING FLAT SECTION WRMSGSM	METRIC SPRING FLAT SECTION WRMSZSM	METRIC SPRING FLAT SECTION WRMSYSM	IMPERIAL SPRING SQ SECTION WRMSGSQ	METRIC SPRING SQ SECTION WRMSZSQM	METRIC SPRING SQ SECTION WRMSYSQM	IMPERIAL SPRING FLAT SECTION WRMSZS
Z/P ANSI B18.21.1 Mild Steel	Z/P IFI 532 Type A	Z/P IFI 532 Type A	Z/P ASME B18.21.1 Type A	Z/P ASME B18.21.1 Type A	SS 316 DIN 6798 Type A	SS 304 DIN 6797 Type J
C		Q			Q	
IMPERIAL SPRING SQ SECTION WRMSZSQ	LOCK INTERNAL TOOTH WLMSZTIM	LOCK EXTERNAL TOOTH WLMSZTEM	LOCK INTERNAL TOOTH WLMSZTI	LOCK EXTERNAL TOOTH WLMSZTE	LOCK EXT SERR TOOTH WL16SEM	LOCK INTERNAL TOOTH WL04TIM
SS 304 DIN 6797 Type A	SS 304 DIN 6798 Type J	SS 304 DIN 6798 Type A	SS 304 HEC	SS 304 HEC	SS 316 HEC	HDG HEC Mild Steel
Q						
LOCK EXTERNAL TOOTH WL04TEM	LOCK INT SERR TOOTH WL04SIM	LOCK EXT SERR TOOTH WL04SEM	CUP WASHER	METRIC BELLEVILLE WASHER WR04BM	METRIC SQUARE WS16PM	METRIC SQUARE WSMSGM
ZYP HEC Mild Steel	HOBKOTE® HEC Mild Steel	HDG HEC Mild Steel	PLN HEC 38-45 HRC	Z/P ASTM F436M 38-45 HRC	PLN ASTM F436 38-45 HRC	ZYP ASTM F436 38-45 HRC
			0	0		0
METRIC SQUARE WSMSYM	METRIC SQUARE WSMSHM	SQUARE WASHER SQUARE HOLE WSMSGQ	METRIC FLAT ROUND SAMPSON™ WR43PM	METRIC FLAT ROUND SAMPSON™ WR43ZM	IMPERIAL FLAT ROUND SAMPSON™ WR43P	IMPERIAL FLAT ROUND SAMPSON™ WR43Y



Product Guide Washers



Other Washers

Hobson Engineering have a wide variety of specialised Washers, more of which can be found here:



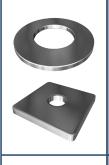
Washers Gauge Converter

gauge no.	inch	mm
8	0.1570"	3.988
9	0.1398"	3.551
10	0.1250"	3.175
12	0.0991"	2.517
14	0.0785"	1.994
16	0.0625"	1.588
18	0.0495"	1.257
19	0.0420"	1.0668
20	0.0350"	0.8890
21	0.0320"	0.8128
22	0.0290"	0.7366
30	0.0123"	0.3124

Technical info Washers



Types of Washers



Standard Washers

A standard washer is a thin plate typically round or square with a hole that is normally in the centre. They are used for two main reasons:

- 1. To minimise scouring or scratch damage to mating material as a result of nut rotation.
- To increase the effective bearing surface of the bolt and or nut. That is, to distribute the load of a threaded fastener over a larger area and prevent deformation of the bearing surfaces.

Squirter Washers (DTIs)

Direct tension indicating (DTI) washers are used to ensure the required pre-load tension in a joint is achieved. They are hardened washers with protruding lugs or bumps on the bearing face. When the bolt assembly is tightened, these lugs are deformed to a prescribed level and hence indicate that the required tension in the assembly has been achieved. During the lug deformation process, silicone is squeezed out, giving a visible sign of correct tension in the bolt assembly.



Load Indicating Washers (LIWs)

Work much the same as Squirter Washers (DTIs) minus the silicone process.

Split type

Developed 110 years ago, the split type spring washer was the first washer that offered a solution to the loosening of bolted assemblies. These are hardened washers that are split with out of plane deformations. They should be used under the head of the bolt with the assembly being tensioned by rotating the nut. If they need to be used on the nut side, another hardened flat round washer should be used between the nut and the split washer.

When the washers are flattened, a prescribed tension is achieved in the assembly. Naturally, these washers do not indicate any over-tightening of the bolt assembly. The split-lock washers are made from hardened spring steel that strongly resists compression. When the threaded fasteners are tightened, the protruding corner edges of the split-lock washers bite into both compressing surfaces in a manner that resists counter-clockwise rotation to vibration in a manner similar to a ratchet.

Spring Washers

C

"Threaded assemblies inherently involve the mating of inclined planes under load. These inclined planes consist of the lead and flank angle of the screw or bolt thread and the angle of the mating thread in the nut plate. There is a natural tendency for these mating threads to slide "downhill" until tension is lost in an assembly. If assembled materials are soft or yield under load, or if thermocycling causes expansion and contraction of the materials, essential tension dissipates fairly quickly"¹. There are various types of spring washers that are designed to prevent loosening of bolted assemblies.









Belleville Washer

A Belleville washer, also known as a coned-disc spring or conical washer and cupped spring washer, is a type of spring shaped like a washer. It has a frusto-conical shape which gives the washer a spring characteristic. The Belleville name comes from the inventor Jullian F. Belleville. In the initial tightening, the effect on the joint is similar to a split type spring washer. However, as the tightening continues and the washer is flattened, it actually reduces the applied load in the bolt assembly. In this way, if the joint is loosened, the load will increase and hence counteract the loosening of the joint.

Multiple Belleville washers may be stacked to modify the spring constant or amount of deflection.

Spherical Washers

Spherical washers are designed to accommodate a 10-15 degree variation in the alignment of a joint. A cone washer fits inside a cup washer and they slide against each other to reduce bending stresses in the bolt. One application for these washers is in racing kart seats where the chassis twists dramatically.

Lock Washers

A toothed lock washer, also known as a star washer, has teeth or prongs which extend radially inward and/ or outward. This maintains tension and opposes any loosening influence on the fastener. The flexed teeth absorb shock, vibration and slipping. These washers are designed to retain fasteners by achieving an increased friction between the fastener and the mating material through mechanical interlocking or interference. They also provide some tension, as with spring washers but at a vastly reduced magnitude. There are two main types, teeth twisted out of plane (Type A) and edges of the teeth folded in opposite directions (Type B).

Lock Washers – 2 piece type (Nord-Lock)

Two piece lock washers that are designed to prevent bolt assemblies loosening through vibration. They consist of two disks with interposing ramps. "Sharp ridges on the upper and lower surfaces of the disks grab the nut and joint surfaces. If the nut backs off a little it drags its disc along with it; the ramps on its disk climb the ramps on the lower disk. The interaction of these ramp or cam surfaces prevent loss of tension in the bolt"².

References:

Ajax technical note AFI/02/007 ¹ Charles F Jacobs. American Fastener Journal 1997

² An Introduction to the design and behaviour of bolted joints. John H Bickford Nuts, Bolts, Fasteners and Plumbing Handbook. Carroll Smith Wikipedia

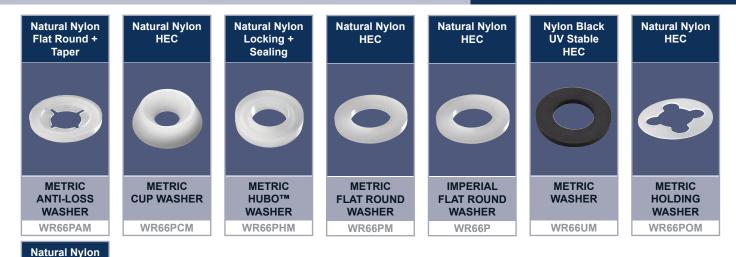


Product Guide Nylon



Product Guide Nylon





Resistance Chart

HEC

BUSHING WASHER

	Good Resistance
	Limited Resistance
	Not Resistant

WB66PSM Material PE - LD 문 NOC 9A6 ň ပ္ဂ Substances ď Cold Water Hot Water Diluted acid Concentrated acid Oxidized acid Hvdrofluoric acids Diluted potassium Concentrated potassium Inorganic bases Dry halogen Hvdrocarbons Hydrocarbons (chlorinated) Alcohols Ester Ketone Ether Aldehyde Amino acids Organic acids Aromatic hydrocarbons Petrol Mineral oils Greases and oils Hydrocarbons (non-saturated chlorinates) Oil of turpentine 0.03 0.1 1.3 0.01 -0.22 < 0.01 Humidity absorption % to <0.01 19 02 0.03 0.25 ASTM d 570

Types of Polymer

Glass Fibre Reinforced Nylon (GFR PA6.6):

Same properties as PA6.6 with enhanced mechanical properties of tensile strength, fatigue strength, impact strength, friction and abrasion resistance.

Polypropylene (PP)

Polypropylene is very resistant to fatigue and complies with food standards. A major use is in piping systems where rigidity and resistance to corrosion and chemical leaching are required.

Polyethylene (PE)

Is the most widely used plastic in the world with annual production of approximately 80 million tonnes and is used extensively in packaging applications such as foam, shrink wrapping and plastic bags.

Polycarbonate (PC)

It is a very durable transparent material with high impact resistance but low scratch resistance.

Polyvinylidene Fluoride (PVDF)

Is a highly non-reactive thermoplastic fluoropolymer. It has excellent resistance to solvents and acids.

Acetal (POM)

Acetal resins are odourless, tasteless and non-toxic. Acetal is widely used in the automotive, electrical, machinery, equipment and watch making industries.

Polyamide Nylon (PA, PA6.6, 66)

Is the standard polymer used in the Hobson range of fasteners and is recognised worldwide for being the most suitable material for fasteners. It offers excellent filling qualities and hence is easily moulded even into very difficult long shapes such as threaded rod.

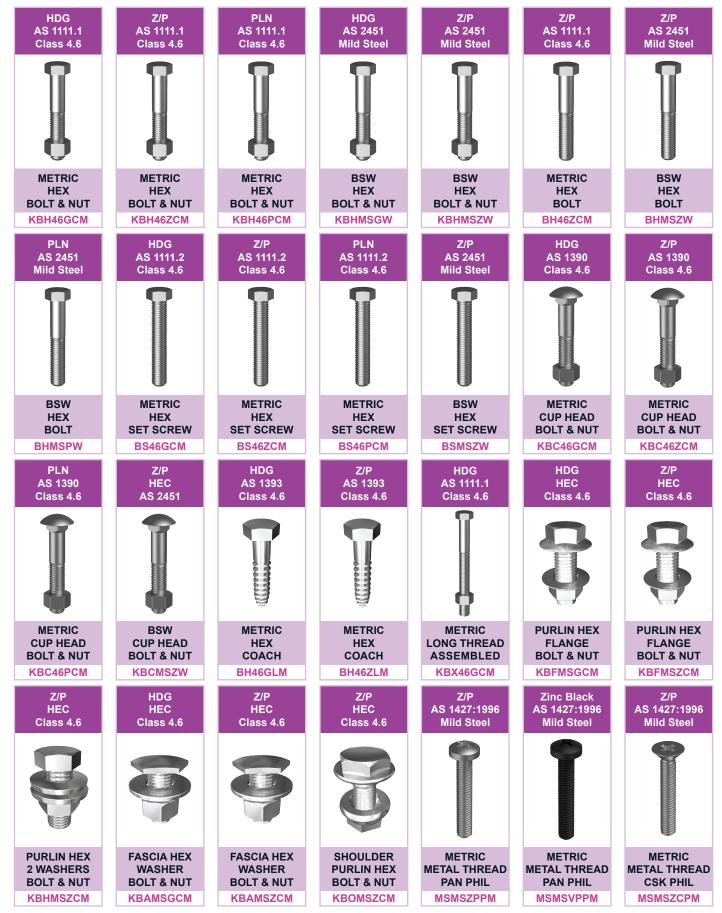
It provides good toughness, tensile strength and resistance to creep, particularly in the high temperature range. Nylon has excellent wear properties, low coefficient of friction and exceptional chemical resistance to aromatic hydrocarbons, greases and oils.

Nylon is a hygroscopic material which has a tendency to absorb water or moisture from the surrounding environment. The amount of absorption will depend on the environmental conditions. When water or moisture is absorbed by Nylon, it behaves like a plasticizer in plastics reducing the tensile strength, stiffness; and increasing elongation, impact strength and energy absorbing characteristics.

Outdoor weathering can be improved by the addition of carbon black. Nylon will perform well in long range service in most applications. Nylon is a translucent to off white in colour. Depending on the raw material used, there will always be slight colour differences from bright white to a very dull off white to light grey.



Product Guide **Commercial**



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Product Guide NYLOC Commercial









Product Guide Low-Tensile



Product Guide



HDG HEC Mild Steel	HDG HEC Mild Steel	Z/ HE Mild 3	C		HDG HEC Id Steel		HDG HEC Mild Steel		Z/P HEC Mild St	;	н	Z/P EC Steel
					Ņ		Ņ					
		1/4" U BOL ROL KURM	T KIT JND	U E St	IETRIC BOLT KIT QUARE BMSGCM	KI SPR	TRIC U BO IT SQ WITH ING WASH USMSGSN	H IER	METR U BOLT SQUA KUSMS	KIT RE	EYE B	SW OLT KIT RGE MSZW
		HE HE Mild 3	C	Mi	Z/P HEC Id Steel		Z/P HEC Mild Steel		Z/P HEC Mild St	;	н	Z/P EC Steel
TURNBUCKLE EYE & EYE	TURNBUCKLE HOOK & EYE	BS EYE BC		EYE	BSW BOLT KIT		1/4" BSW OOK BOLI KIT	r	HEAV EYE SCI WOO	REW	ноок	AVY SCREW DOD
HTBMSGE	HTBMSGH	KENN	ISGW	KE	NMSZW	K	KHBMSZW		SEMS	ZL	SH	MSZL
HDG	Z/P				Pit	ch (mr	m)		Thre	ads Per	Inch	
HDG HEC Mild Steel	Z/P HEC Mild Steel		Size		Pit Coarse	<mark>ch (mr</mark> Fine	Extra	UNC	Thre UN8	ads Per _{UNF}	Inch BSW	BSF
HEC	HEC	M1.6	Size -	#0	Coarse 0.35			UNC -		UNF 80		BSF -
HEC	HEC	M2		#1	Coarse 0.35 0.4	Fine - -	Extra Fine	-	UN8 - -	UNF 80 72	BSW	
HEC	HEC		-		Coarse 0.35	Fine -	Extra Fine - -	-	UN8 -	UNF 80	BSW - -	-
HEC	HEC	M2 - M2.5 -	- - - -	#1 #2 #3 #4	Coarse 0.35 0.4 - 0.45 -	Fine - - - -	Extra Fine - - - - -	- 56 48 40	UN8 - - - - - -	UNF 80 72 64 56 48	BSW - - - - -	-
HEC	HEC	M2 - M2.5 - M3	-	#1 #2 #3 #4 #5	Coarse 0.35 0.4 - 0.45 - 0.5	Fine - - -	Extra Fine - -	- 56 48 40 40	UN8 - - - -	UNF 80 72 64 56 48 44	BSW - - - -	-
HEC	HEC	M2 - M2.5 - M3 M3.5 M4	- - - - 1/8″ -	#1 #2 #3 #4	Coarse 0.35 0.4 - 0.45 -	Fine - - - -	Extra Fine - - - - -	- 56 48 40	UN8 - - - - - -	UNF 80 72 64 56 48	BSW - - - - -	
HEC	HEC	M2 - M2.5 - M3 M3.5 M4 M5	- - - 1/8″ - 3/16″	#1 #2 #3 #4 #5 #6 #8 #8 #10	Coarse 0.35 0.4 - 0.45 - 0.5 0.6 0.7 0.8	Fine - - - - - - - - - -	Extra Fine - - - - - - - - - - - - - -	- 56 48 40 40 32 32 32 24	UN8 - - - - - - - - - - - - - -	UNF 80 72 64 56 48 44 40 36 32	BSW - - - - 40 - - 24	- - - - - - - - - - 32
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HEC	HEC	M2 - M2.5 - M3 M3.5 M4 M5 - M6 M8	- - - 1/8″ - 3/16″ - 1/4″ 5/16″	#1 #2 #3 #4 #5 #6 #8 #10 #12	Coarse 0.35 0.4 - 0.45 - 0.5 0.6 0.7 0.8 - 1 1.25	Fine - - - - - - - - - - 1	Extra Fine - - - - - - - - - - - - - - - - - - -	- 56 48 40 40 32 32 24 24 24 20 18	UN8 - - - - - - - - - - - - - - - -	UNF 80 72 64 56 48 44 40 36 32 28 28 28 28 24	BSW - - - 40 - - 24 - 20 18	- - - - - - - - - - 26 22
HEC	HEC	M2 - M2.5 - M3 M3.5 M4 M5 - M6 M8 M10	- - - 1/8" - 3/16" - 1/4" 5/16" 3/8"	#1 #2 #3 #4 #5 #6 #8 #10 #12 - - -	Coarse 0.35 0.4 - 0.45 - 0.5 0.6 0.7 0.8 - 1 1.25 1.5	Fine - - - - - - - - - - 1 1.25	Extra Fine - - - - - - - - - - - - - - - - - - -	- 56 48 40 40 32 32 24 24 20 18 16	UN8 - - - - - - - - - - - - - - - - - - -	UNF 80 72 64 56 48 44 40 36 32 28 28 28 28 24 24	BSW - - - 40 - - 24 - 20 18 16	- - - - - - - - - - - - - - - - - - -
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HEC	HEC Mild Steel	M2 - M2.5 - M3 M3.5 M4 M5 - M6 M8 M10 - M12 M14	- - - 1/8" - - 3/16" - - 1/4" 5/16" 3/8" 7/16" 1/2" 9/16"	#1 #2 #3 #4 #5 #6 #8 #10 #12 - - - -	Coarse 0.35 0.4 - 0.45 - 0.5 0.6 0.7 0.8 - 1 1.25 1.5 - 1.75 2	Fine - - - - - - - 1 1.25 - 1.5 1.5	Extra Fine - - - - - - - - - - - - - - 1	- 56 48 40 40 32 32 24 24 24 20 18 16 14 13 12	UN8 - - - - - - - - - - - - - - - - - - -	UNF 80 72 64 56 48 44 40 36 32 28 28 28 28 28 24 24 20 20 18	BSW - - - 40 - - 24 - 20 18 16 14 12 12	- - - - - - - - - - - - - - - - - - -
HEC	HEC Mild Steel	M2 - M2.5 - M3 M3.5 M4 M5 - M6 M8 M10 - M12 M14 M16	- - - 1/8" - - 3/16" - - 1/4" 5/16" 3/8" 7/16" 1/2" 9/16" 5/8"	#1 #2 #3 #4 #5 #6 #8 #10 #12 - - - - - - - - - - -	Coarse 0.35 0.4 - 0.45 - 0.5 0.6 0.7 0.8 - 1 1.25 1.5 - 1.75 2 2	Fine - - - - - - - 1 1.25 - 1.5 1.5 1.5	Extra Fine - - - - - - - - - - - - - - 1 - - - -	- 56 48 40 40 32 32 24 24 24 20 18 16 14 13 12 11	UN8 - - - - - - - - - - - - - - - - - - -	UNF 80 72 64 56 48 44 40 36 32 28 28 28 28 28 24 24 20 20 18 18	BSW - - - 40 - - 24 - 20 18 16 14 12 12 11	- - - - - - - - - - - - - - - - - - -
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HEC	HEC Mild Steel	M2 - M2.5 - M3 M3.5 M4 M5 - M6 M8 M10 - M12 M12 M14 M16 M18 M20 M22	- - - 1/8" - - 3/16" - 3/16" 3/8" 7/16" 1/2" 9/16" 5/8" - 3/4" 7/8"	#1 #2 #3 #4 #5 #6 #8 #10 #12 - - - - - - - - - - - - - - - - - - -	Coarse 0.35 0.4 - 0.45 - 0.5 0.6 0.7 0.8 - 1 1.25 1.5 - 1.75 2 2 2.5 2.5 2.5 2.5	Fine - - - - - - - 1 1.25 - 1.5 1.5 1.5 1.5 1.5 1.5 1.5	Extra Fine - - - - - - - - - - - - - - 1 - - - -	- 56 48 40 40 32 32 24 24 24 20 18 16 14 13 12 11 - 10 9	UN8 - - - - - - - - - - - - - - - - - - -	UNF 80 72 64 56 48 44 40 36 32 28 28 28 28 28 24 20 20 18 18 18 - 16 14	BSW - - - 40 - - 24 - 20 18 16 14 12 12 12 11 - 10 9	- - - - - - - - - - - - - - - - - - -
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HEC	HEC Mild Steel	M2 - M2.5 - M3 M3.5 M4 M5 - M6 M8 M10 - M12 M14 M16 M18 M20 M22 M24 M27	- - - 1/8" - - 3/16" - 3/16" - 1/4" 5/16" 3/8" 7/16" 1/2" 9/16" 5/8" - 3/4" 7/8" 1" 1 1/8"	#1 #2 #3 #4 #5 #6 #8 #10 #12 - - - - - - - - - - - - - - - - - - -	Coarse 0.35 0.4 - 0.45 - 0.5 0.6 0.7 0.8 - 1 1.25 1.5 - 1.75 2 2 2.5 2.5 2.5 3 3 3	Fine - - - - - - - - 1 1.25 - 1.5 1.5 1.5 1.5 1.5 1.5 1.5 2 2 2	Extra Fine - - - - - - - - - - 1 - - - - 1 -	- 56 48 40 40 32 32 24 24 24 20 18 16 14 13 12 11 - 10 9	UN8 - - - - - - - - - - - - - - - - - - -	UNF 80 72 64 56 48 44 40 36 32 28 28 28 28 28 24 20 20 18 18 18 - 16 14 12 (14) 12	BSW - - - 40 - - 24 - 20 18 16 14 12 12 12 11 - 10 9	- - - - - - - - - - - - - - - - - - -
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HEC Mild Steel	HEC Mild Steel	M2 - M2.5 - M3 M3.5 M4 M5 - M6 M8 M10 - M12 M14 M16 M18 M20 M22 M24 M27 M30 M33 M36	- - - 1/8" - - 3/16" - 3/16" - 1/4" 5/16" 3/8" 7/16" 1/2" 9/16" 5/8" - 3/4" 7/8" 1 1/8" 1 1/4" 1 3/8" 1 1/2"	#1 #2 #3 #4 #5 #6 #8 #10 #12 - - - - - - - - - - - - - - - - - - -	Coarse 0.35 0.4 - 0.45 - 0.5 0.6 0.7 0.8 - 1 1.25 1.5 - 1.75 2 2 2.5 2.5 2.5 3 3 3.5 3.5 4	Fine - - - - - - - - - 1.25 - - 1.5 1.5 1.5 1.5 1.5 1.5 1.5 1.5 2 2 2 2 2 2 3	Extra Fine - - - - - - - - - - - - - - - - - - -	- 56 48 40 40 32 32 24 24 20 18 16 14 13 12 11 - 10 9 8 7 7 6 6	UN8 - - - - - - - - - - - - - - - - - - -	UNF 80 72 64 56 48 44 40 36 32 28 28 28 24 24 20 20 18 18 18 - 16 14 12 (14) 12 12 12 12	BSW - - - 40 - - 24 - 20 18 16 14 12 12 11 - 10 9 8 7 7 6 6 6	- - - - - - - - - - - - - - - - - - -
HEC	HEC Mild Steel	M2 - M2.5 - M3 M3.5 M4 M5 - M6 M8 M10 - M12 M14 M16 M18 M20 M22 M24 M27 M30 M33 M36 M39	- - - 1/8" - - 3/16" - 3/16" - 1/4" 5/16" 3/8" 7/16" 1/2" 9/16" 5/8" - 3/4" 7/8" 1 1/8" 1 1/8" 1 1/4" 1 3/8"	#1 #2 #3 #4 #5 #6 #8 #10 #12 - - - - - - - - - - - - - - - - - - -	Coarse 0.35 0.4 - 0.45 - 0.5 0.6 0.7 0.8 - 1 1.25 1.5 - 1.75 2 2 2.5 2.5 2.5 3 3 3.5 3.5 4 4	Fine - - - - - - - - 1 - 1.25 - 1.5 1.5 1.5 1.5 1.5 1.5 1.5 1.5 2 2 2 2 2 2 2	Extra Fine - - - - - - - - - - - - - - - - - - -	- 56 48 40 40 32 32 24 24 24 20 18 16 14 13 12 11 - 10 9 8 7 7 6	UN8 - - - - - - - - - - - - - - - - - - -	UNF 80 72 64 56 48 44 40 36 32 28 28 28 24 24 20 20 18 18 18 - 16 14 12 (14) 12 12 12	BSW - - - 40 - - 24 - 20 18 16 14 12 12 11 - 10 9 8 7 7 6	- - - - - - - - - - - - - - - - - - -
HEC Mild Steel	HEC Mild Steel	M2 - M2.5 - M3 M3.5 M4 M5 - M6 M8 M10 - M12 M14 M16 M18 M20 M22 M24 M27 M30 M33 M36	- - - 1/8" - - 3/16" - - 3/16" - - 1/4" 5/16" 3/8" 7/16" 5/8" - 3/4" 7/8" 1 1/8" 1 1/8" 1 1/4" 1 3/8" 1 1/2" 1 5/8"	#1 #2 #3 #4 #5 #6 #8 #10 #12 - - - - - - - - - - - - - - - - - - -	Coarse 0.35 0.4 - 0.45 - 0.5 0.6 0.7 0.8 - 1 1.25 1.5 - 1.75 2 2 2.5 2.5 2.5 3 3 3.5 3.5 4	Fine - - - - - - - - - - - - -	Extra Fine - - - - - - - - - - - - - - - - - - -	- 56 48 40 40 32 32 24 24 20 18 16 14 13 12 11 - 10 9 8 7 7 6 6 6	UN8 - - - - - - - - - - - - - - - - - - -	UNF 80 72 64 56 48 44 40 36 32 28 28 28 24 24 20 20 18 18 18 - 16 14 12 (14) 12 12 12 12 12 12 -	BSW - - - 40 - - 24 - 20 18 16 14 12 12 11 - 10 9 8 7 7 6 6 5	- - - - - - - - - - - - - - - - - - -





Product Guide **Cyclone**





Product Guide **Cyclone**

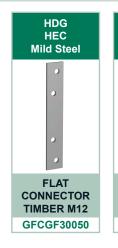


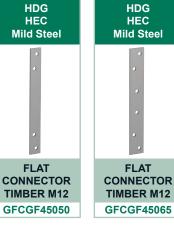


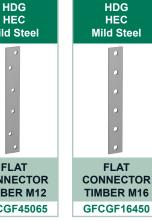
HOBKOTE®

HEC

Mild Steel









HDG





HOBKOILE





The **HOBKOTE**[®] coating conforms to ISO4042 with between 5-8 micron in thickness and a specially formulated passivation. The **HOBKOTE**[®] coating performs with 33% more corrosion resistance than Zinc Plated product.







Product Guide Kits

Assortment

Hobson Engineering have a wide variety of Assortment Kits. All available in a handy, tough, metal case.

Each Kit has a selection of mixed or similar items, in various sizes.

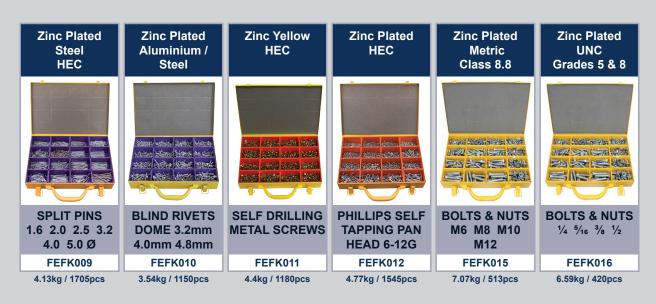
They look **professional**, are extremely **useful** and incredibly **compact**.



Product Guide Kits





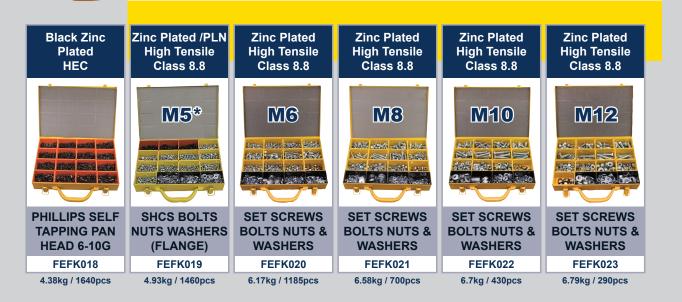


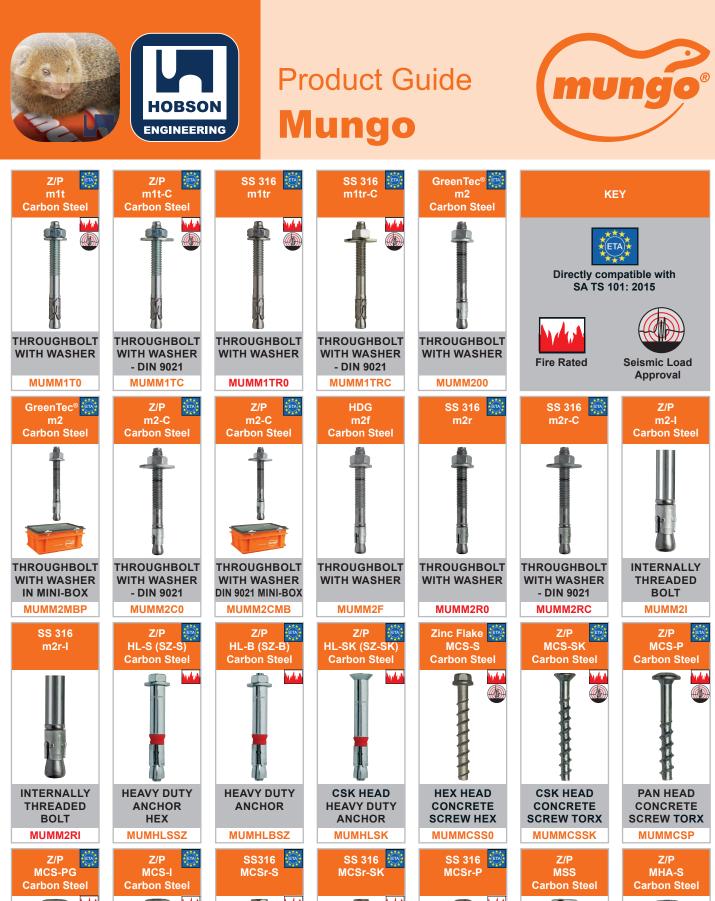




*M5 also contains Socket Screws

M10 or M12







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SLEEVE

ANCHOR

HEX SCREW

MUMMHAS







Product Guide Mungo





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Product Guide HOBSON Mungo -ENGINEERING Swiss Quality MIT-PP-HK **MIT-PP-HK** MIT-PP-HK MIT-PP-H2 MIT-PP-H2 MIT-PP-H2 MIT-PP-H2 SYSTEM-CASE SYSTEM-CASE INJECTION GUN INJECTION INJECTION GUN SYSTEM-CASE INJECTION **EASY-PRESS** EASY-PRESS EASY-PRESS **GUN FOR MIT** FOR MIT 350 **GUN FOR MIT** FOR MIT 400 385/585 FOR MIT 165-300 FOR MIT 350 FOR MIT 400 165/280/300 MUCMTPH21710033 MUCMTPH21710009 МИСМТРНК1710201 MUCMTPHK1710202 MUCMTPHK1710203 MUCMTPH21710029 MUCMTPH21710019 **MIT-PP-A MIT-PP-A MIT-PP-A** MIT-PP-P MIT-PP-P MIT-PP-P MIT-PP-P CORDLESS **PNEUMATIC** PNEUMATIC PNEUMATIC PNEUMATIC CORDLESS CORDLESS INJECTION GUN FOR MIT 350 FOR MIT165-300 FOR MIT 400 FOR MIT 165-350 FOR MIT 385-585 FOR MIT 400 FOR MIT 825 MUCMTPPA1710221 MUCMTPPA1710046 NUCMTPPA1710021 MUCMTPPP1710040 MUCMTPPP1710048 /UCMTPPP1710020 MUCMTPPP1710031 MIT-PP-P MIT-BN-H1 MIT-BS-H0 MIT-BS-H1 MIT-BS-M1 MIT-BS-MV MIT-BS-MA NYLON BRUSH UNIVERSAL STEEL BRUSH BRUSH SDS-PLUS **PNEUMATIC** STEEL BRUSH EXTENSION **NJECTION GUN** STEEL BRUSH **ADAPTER M6** FOR MIT 1400 NUCMTPPP1710049 MUCMTBNH **МИСМТВНО** MUCMTBH1 **MUCMTBM1** мисмтвми мисмтвма Plastic Plastic Plastic **MIT-AP-HG1** MIT-AP-HK0 MIT-AP-D1 MIT-VS MIT-MI-1 MIT-MI-2 MIT-MI-3 PURGING PURGING COMPRESSED PISTON **MIXER IN TWO** MIXER MIXER PUMP PUMP **AIR TOOL** PLUGS PARTS 320ML 840ML

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MUCMTAPK

MUCMTAPD

MUCMTVS

MUCMTMI1

MUCMTAPG

MUCMTMI3

MUCMTMI2





Product Guide Mungo

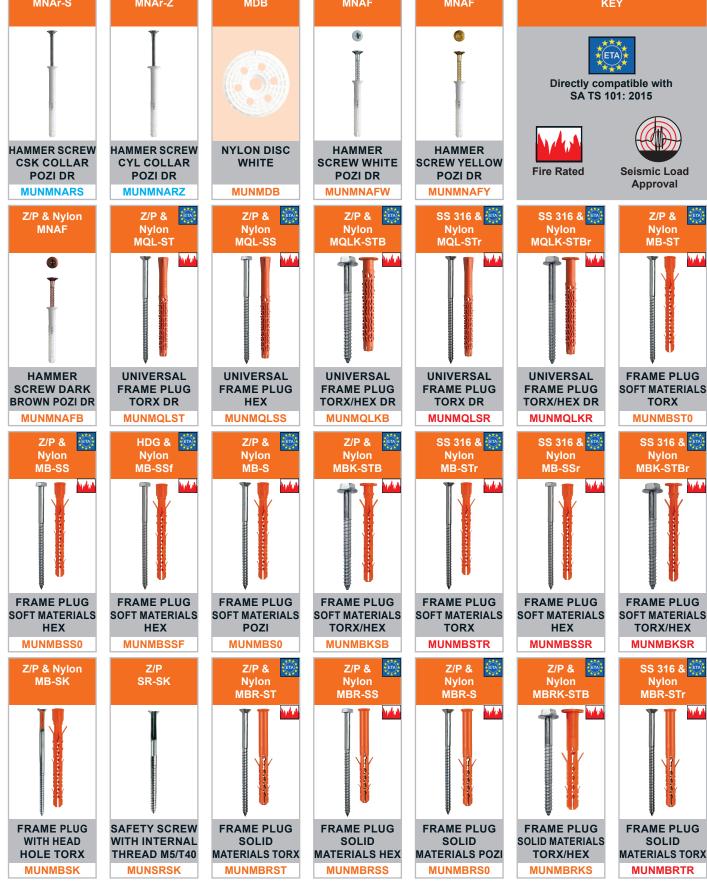




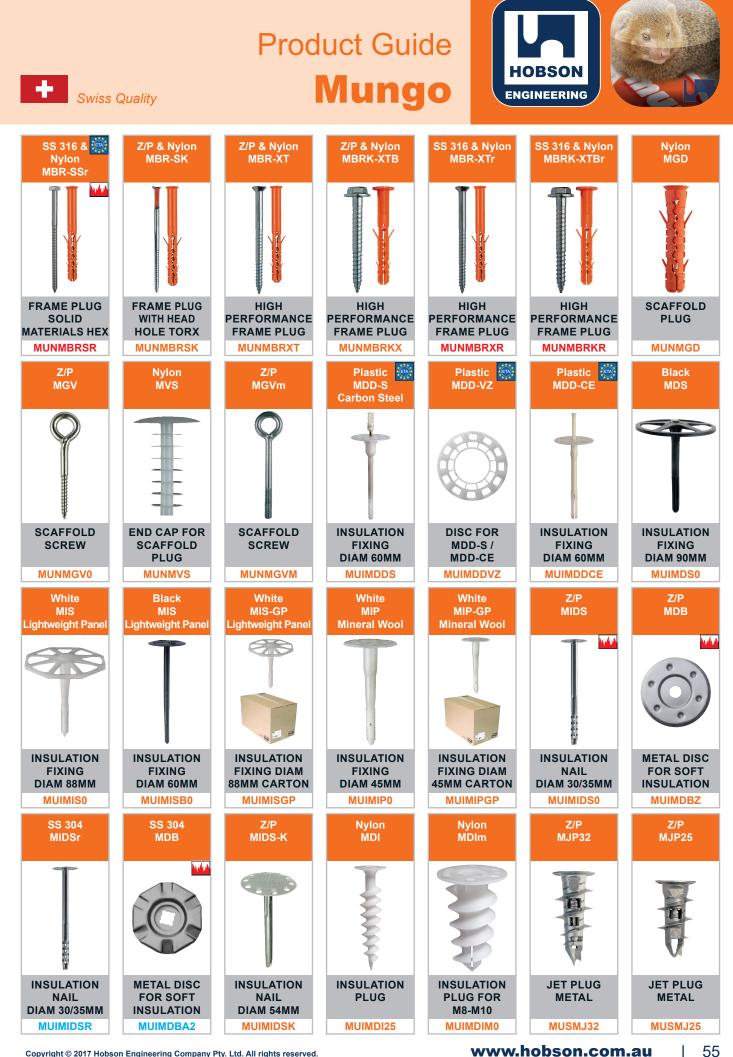
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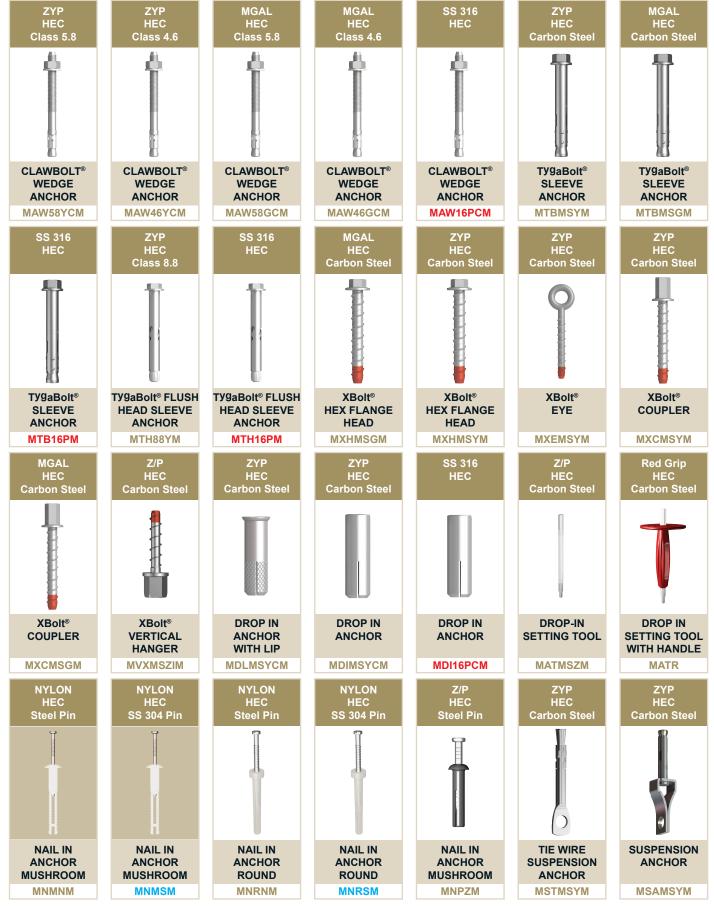
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CONXTRUCT



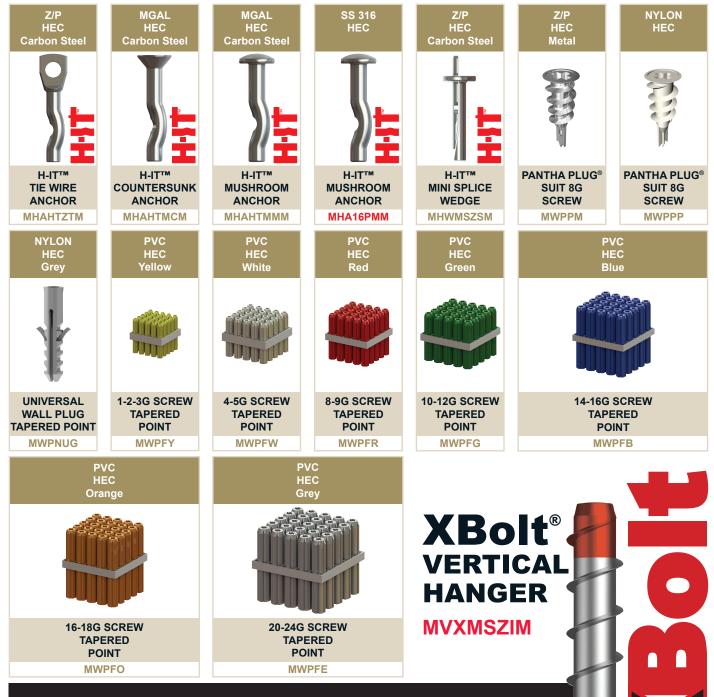


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Product Guide





Primary applications:

- Fastening hangers for HVAC (Heating, Ventilation and Air Conditioning) ducting, electrical cable trays, pipe brackets and pipes
- >> Fastening hangers for ceiling frames

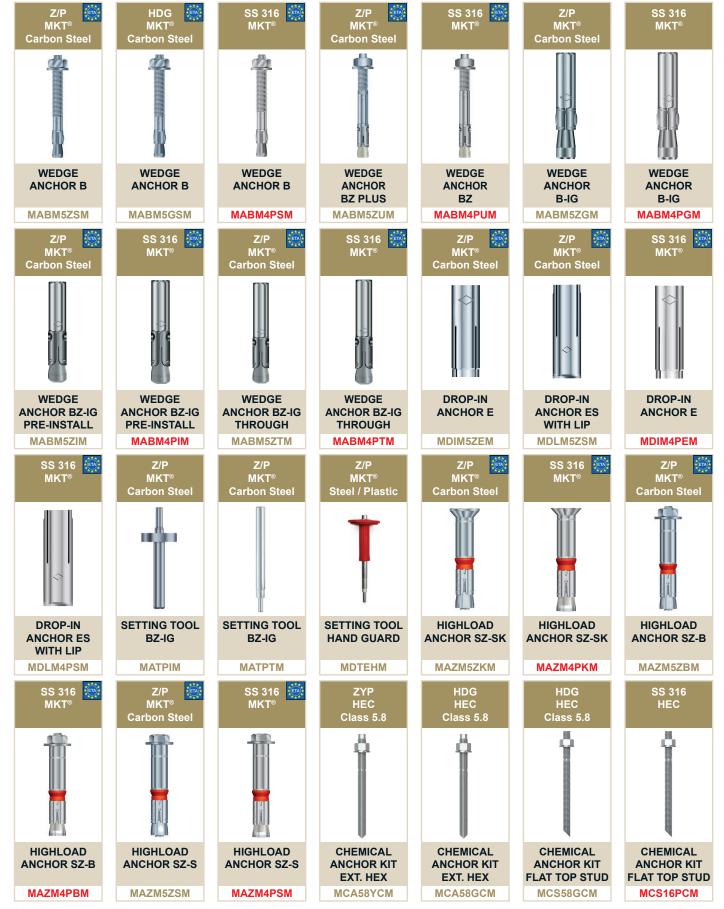
XBolts[®] are single unit screw type anchors that are used in solid concrete applications. Fixing is achieved by screwing the anchor into a drilled hole in concrete. As it is screwed in, the anchor taps the hole, thus enabling it to produce a mechanical interlock with the concrete.





Product Guide









German Engineering

What is SA TS 101:2015?



SA TS 101:2015 is a Standards Australia Technical Specification that covers minimum requirements for anchorage design and product prequalification. The 2016 National Construction Code (NCC), officially released in May 2016, refers to SA TS 101: 2015 as "deemed to satisfy". Together, the revised NCC and SA TS 101: 2015 further uplifts the level of safety and security in safety critical fastenings to concrete. SA TS 101 covers both design of anchor connections and how anchor

products should be prequalified, be it post-installed anchors or cast-in channels. Only anchors that have been prequalified in accordance with the provisions of **SA TS 101** Appendix B can be used with the new standard. Furthermore, **SA TS101** Appendix B

notes that anchor products with acceptable European Technical Approvals/Assessments (ETA) may be used with SA TS101.

Even before **SA TS 101: 2015**, Hobson Engineering has been supplying MKT[®] mechanical and chemical anchor products that have ETAs, specifically for customers requiring European approved anchor products. Our MKT[®] product portfolio remains strong and ready for the changes in our anchor industry, as a result of the new **NCC** requirements.



Visit www.hobson.com.au for more details.

MKT® products which include the ETA logo are directly compatible with SA TS 101:2015.

PLN Steel	МКТ® 👹	VME MKT® Epoxy	VME MKT® Epoxy	VME MKT® Epoxy	VMU PLUS 👾 MKT® Vinylester Resin	VMU PLUS MKT® Vinylester Resin
	ARC MAM 40					
MKT® SETTING TOOL V-M	CHEMICAL CAPSULE	CARTRIDGE 385ML	CARTRIDGE 585ML	CARTRIDGE 1400ML	CARTRIDGE* 280ML	CARTRIDGE 345ML
MCTVM	MCMVPM	MCVME0385	MCVME0585	MCVME1400	MCVMU0280	MCVMU0345
VMU PLUS MKT® Vinylester Resin	VM-K MKT® Polyester Resin	VM-K MKT® Polyester Resin	VM-K MKT [®] Polyester Resin	VMZ MKT [®] Injection Adhesive	VMZ MKT® Injection Adhesive	VMZ MKT [®] Injection Adhesive
CARTRIDGE 410ML	STYRENE FREE CARTRIDGE* 300ML	STYRENE FREE CARTRIDGE 345ML	STYRENE FREE CARTRIDGE 420ML	CARTRIDGE* 150ML	CARTRIDGE 345ML	CARTRIDGE 410ML
MCVMU0410	MCVMK0300	MCVMK0345	MCVMK0420	MCVMZ150	MCVMZ345	MCVMZ410

*Can be used with standard caulking guns

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Hobson Engineering DRiLLX[®] screws are an innovative and cost-effective Self Drilling Screw with the same Hobson high quality the Australian fastener market demands. Featuring the DX3[™] & DX4[™] coating^{*}.

A massive range of painted screws are held ex-stock as well as painting on request.





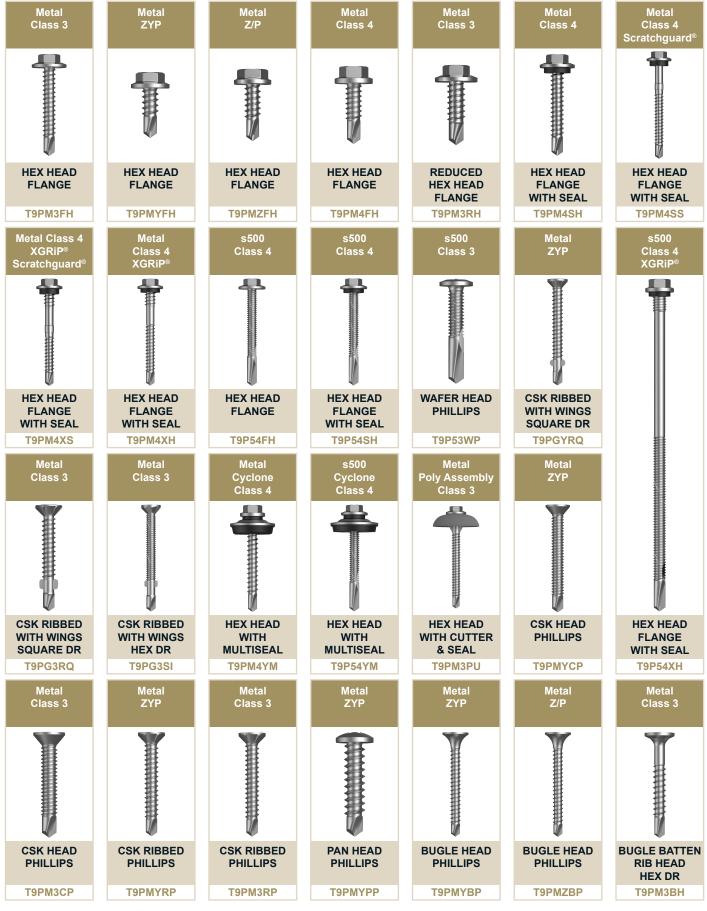
* Warranty details available online.





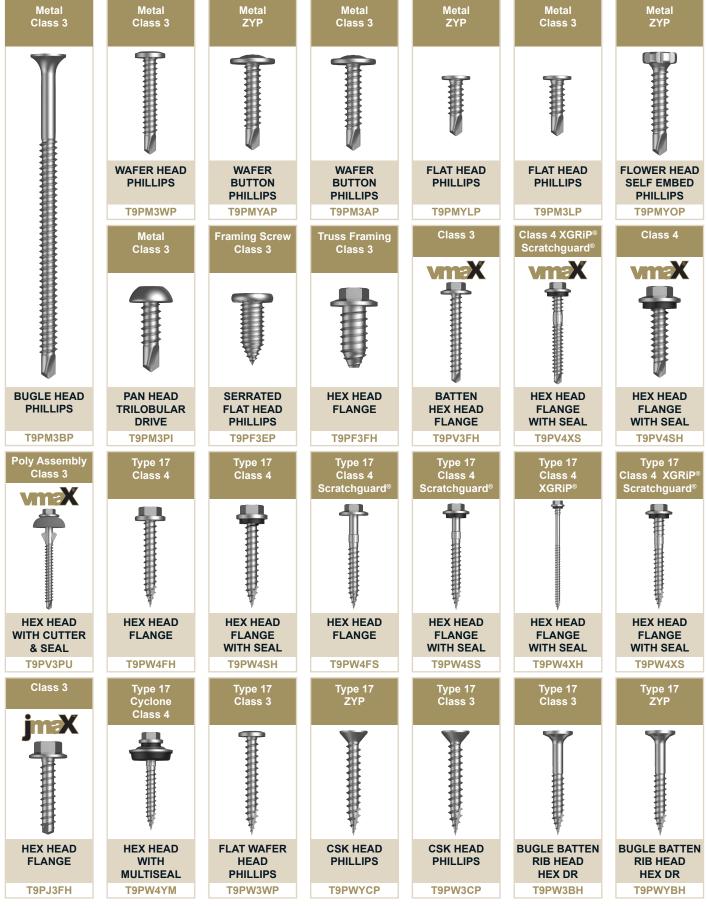






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Product Guide
DRILLSFeaturing
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CoatingsImage: Coating to the second se

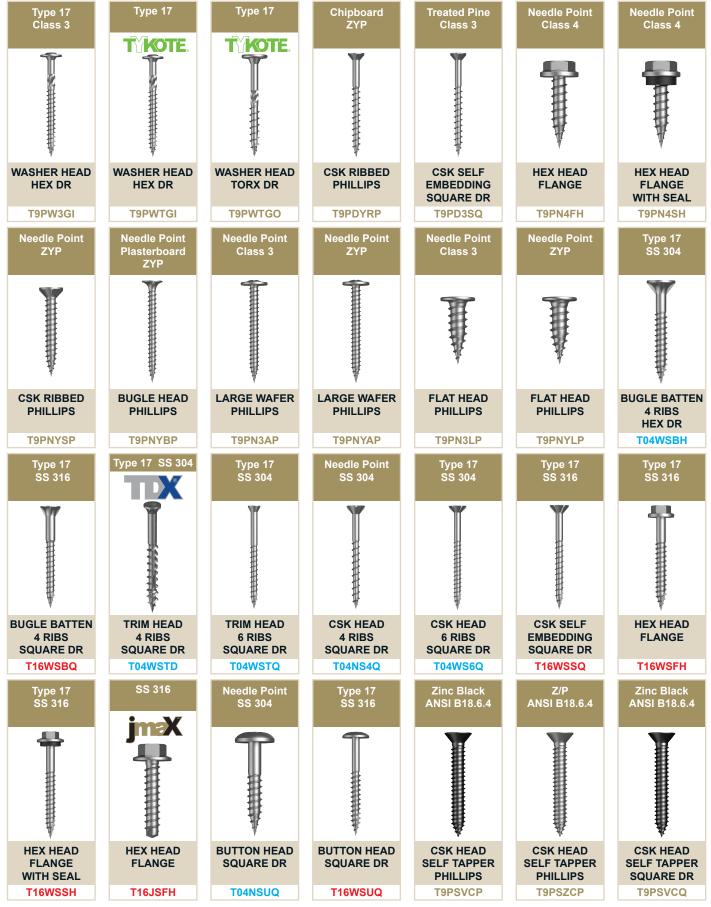












Featuring **Product Guide** HOBSON DRILLX CONXTRUCT Coatings Zinc Black ANSI B18.6.4 Zinc Black ANSI B18.6.4 Z/P ANSI B18.6.4 Z/P Z/P ANSI B18.6.4 HEC Class 4 AS3566 Class 3 PAN HEAD PAN HEAD



SELF TAPPER

PHILLIPS

T9PSVPP

SELF TAPPER

PHILLIPS

T9PSZPP

Z/P ANSI B18.6.4

CSK HEAD

SELF TAPPER

SQUARE DR

T9PSZCQ

A Bi-Metallic screw, is comprised of two metal types. The point is manufactured from high carbon steel that is heat treated to give it the ability to self-drill. The head section is manufactured from a corrosion resistant stainless steel (304 or 316). The two metals are "fused together" to form a screw that offers excellent self-drilling properties, combined with exceptional corrosion resistance.





Timber decking screw. Featuring: corrosion resistant stainless steel; a special point, cut and thread; a trim head; a No.1 square drive and square thread for greater holding power which prevents the deck from lifting.



A high performance coating, specially formulated for resisting treated pine chemicals.

Improves resistance to corrosion by protecting the fastener shank from severe scratching or scouring that can occur when fixing metal roofing.

Scratchguard



Engineered point for self-drilling and fixing metal plate to timber without splitting.

vmaX[®] feature a universal drilling point. Suitable for fastening roof sheeting to thin metal battens, timber



trusses and steel purlins up to 1.9mm thick.

XGRiP[®] holds the roofing tight against the seal, which ensures a water tight seal even when the roof is walked upon.

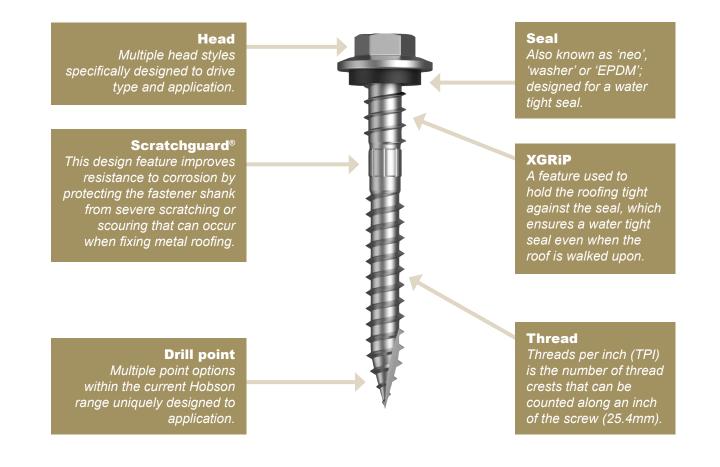


Self Drilling Screws

Manufactured for specific applications, these screws eliminate the need for pre-drilled holes and are engineered for ease of use. Basic features of the screw include:

Technical info

DRillX



Screw Size and Type Identification

To identify the best screw for an application we require some simple information such as:

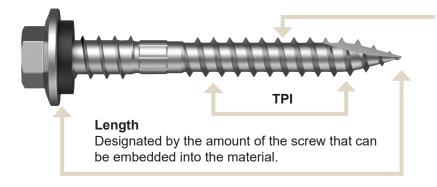
- What materials are being fastened to (e.g. steel or timber)?
- What is the **application** (e.g. roofing, decking, cladding)?
- What corrosion protection is required (e.g. internal or external)?
 - What is the total thickness of the material(s) being fastened?

What is the preferred head style?





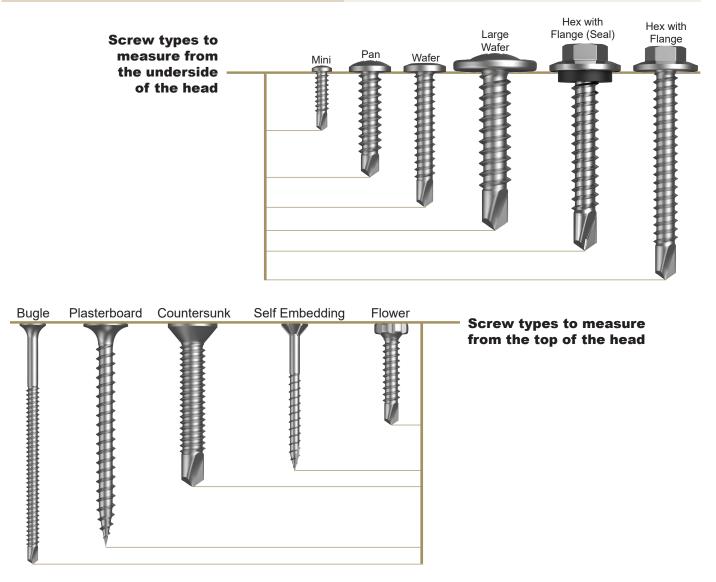
Screw Size and Type Identification



Screw Gauge Thickness of thread major diameter.

Gauge	Major Diameter
6g	3.5mm
8g	4.2mm
10g	4.8mm
12g	5.5mm
14g	6.3mm

Measuring the Length of Screws





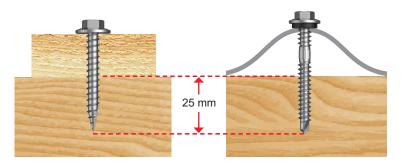
Technical info

Screw Embedment

Maximises the ability of the screw to achieve the required pull out loads.

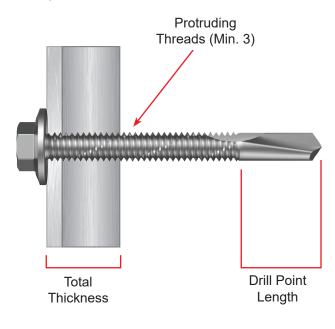
Timber

As a general rule, the minimum embedment required to achieve maximum pull out values is 25mm for #12 and 35mm for #14.



Metal

A minimum of three threads protruding to achieve maximum pull out values.



Screw Identification by Point Type:







Determining Thread Type

Thread per inch (TPI) is the number of thread crests that can be counted along an inch (25.4mm).

 Coarse thread (up to 16TPI) Otherwise known as space threads, screws with a <i>coarse thread</i> are generally used for timber applications and for lighter steel sections. → Simple rule of thumb – coarse thread secures lighter steel sections. → Typical applications in pre-engineered steel buildings include: cladding, framing and roofing. → Common sizes include 10g-16TPI; 12g-14TPI and 14g-10TPI.
 Fine thread (over 16TPI) Generally known as <i>metal threads</i>, these screws are only used in steel applications and particularly thicker steels from 2mm upward. → Simple rule of thumb – fine thread secures heavier steel sections. → Typical applications in pre-engineered steel buildings include: framing (brackets to purlins) and roofing (lapped purlins). → Common sizes include 8g-18TPI; 10g-24TPI and 12g-24TPI.

Identifying Head Stamping

As per the AS 3566.1—2002 1.12 MARKING, the requirement for head stamping follows:

The manufacturer's identification mark and/or trademark shall be marked on the heads of the following screws:

- (a) Hexagon headed screws ST 4.8 (No. 10) and larger.
- (b) Bugle head screws Type 17 ST 4.8 (No. 10) and larger.
- (c) Class 3 or Class 4 corrosion resistant screws ST 4.8 (No. 10) and larger.



Hobson Identification: 'H' denotes Hobson '4' denotes adherence to class per AS3566-2002.

Drive Types





Product Guide Rivets, Drive Bits & Washers

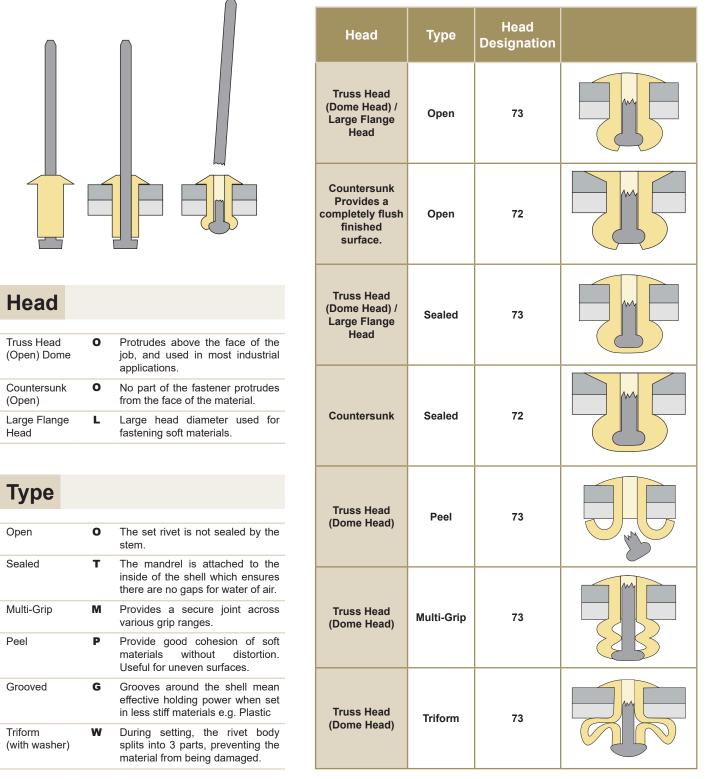


Technical info **Rivets**



Rivet Head Types

The most common rivets are the Truss type often referred to as Dome head or type 73, and the Countersunk head, known as type 72.



Technical info Paint Heads



CONXTRUCT

Discontinued Colours - Screws painted upon request

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Hobson stock DRiLLX[®] screws and rivets with painted heads in the Colorbond[®] range of colours.

BASALT® (BA)	● HEADLAND [®] (HE)	● PLANTATION [®] (PL)
● BLUE RIDGE [®] (BR)	IRONSTONE [®] (IS)	PRIMROSE™ (PR)
● BUSHLAND [®] (BU)	JASPER [®] (JA)	SANDBANK [®] (SA)
CLASSIC CREAM™ (CC)	● LOFT [®] (LO)	SHALE GREY™ (SG)
COTTAGE GREEN [®] (CG)	MANGROVE [®] (MA)	● STONE [®] (ST)
COVE [®] (CO)	MANOR RED [®] (MR)	SURFMIST [®] (SM)
DEEP OCEAN [®] (DO)	MONUMENT® (MO)	TERRAIN [®] (TE)
DOVE WHITE™ (DW)	NIGHT SKY [®] (NS)	WALLABY [®] (WA)
DUNE [®] (DU)	PALE EUCALYPT [®] (PE)	● WILDERNESS [®] (WI)
EVENING HAZE [®] (EH)	● PALE TERRACOTTA™ (PT)	WINDSPRAY [®] (WN)
GULLY [®] (GU)	PAPERBARK [®] (PA)	WOODLAND GREY [®] (WG)

*Colours are representative only

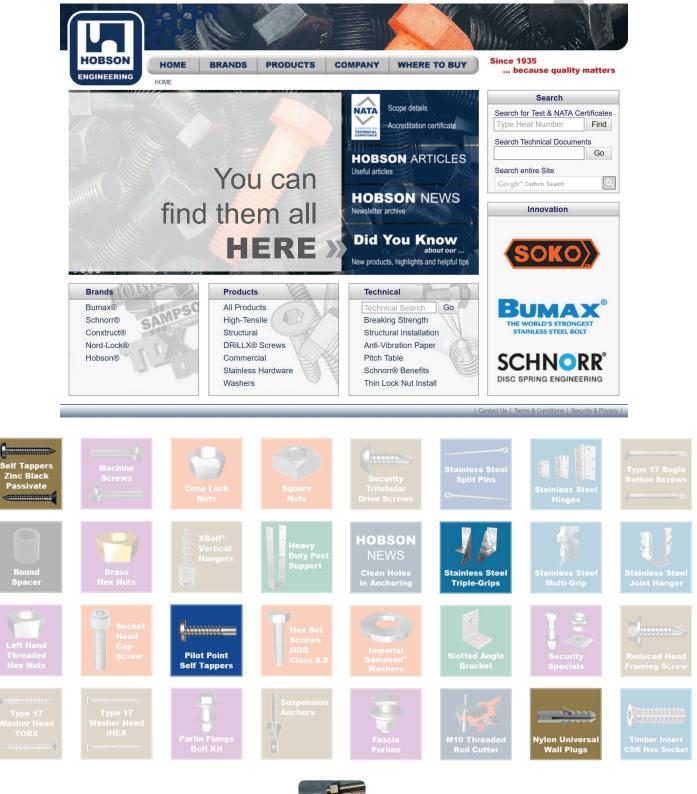
Colorbond® is a registered trademark of BlueScope Steel Limited.





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Quality Fasteners Since 1935



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ANYTHING WITH A THREAD

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